

Date: Monday, 29/09/2008 2:37:47 PM  
User: Melanie Fauteux

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: INITIAL PROTOTYPE TEMPLATE
Job Number	: 00079A		
Estimate Number	: 10068		
P.O. Number	:	Part Number	: INITIAL PROTOTYPE
This Issue	: 29/09/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	:
First Issue	: 11	Project Number	: AC0004
Previous Run	: 00078A	Drawing Revision	:
	Type	Material	:
	: R&D THERMOFORMING	Due Date	: 25/09/2006
Written By	:	Qty:	1 Um: Each
Checked & Approved By	: <u>MF 08.09.29</u>		
Comment	: Project #:		
	Description:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MFG ENGINEERING	MFG ENGINEERING
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Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering  
Comments:

2.0	PG	PURCHASING
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Comment: PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

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Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

M2024T3S040

2024-T3 .040 sheet



Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)  
2024-T3 .040 sheet

4.0

MLEXS093F600607

GE PLASTICS LEXAN SHEET



Comment: Qty.: 179.0000 sf(s)/Unit Total : 179.0000 sf(s)  
GE PLASTICS LEXAN SHEET

5.0

M1010B0375X01500

1010-1025 BAR .375 x 1.500



Comment: Qty.: 5.0800 f(s)/Unit Total : 5.0800 f(s)  
1010-1025 BAR

6.0

M6061T6T03125W058

ALUM TUBE .3125 x .058w



Comment: Qty.: 5.0000 f(s)/Unit Total : 5.0000 f(s)  
ALUM. SEAMLESS TUBE

7.0

CCR264SS304

RIVET



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
RIVET

8.0

D2126

Seal



Comment: Qty.: 3.0416 f(s)/Unit Total : 3.0416 f(s)  
Seal

9.0

D2182B

Rubber Cushion



Comment: Qty.: 0.0500 f(s)/Unit Total : 0.0500 f(s)  
Rubber Cushion

10.0

AN52510R8

Screw



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)  
Screw

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Description :

11.0

MS21042L3

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)  
Nut

12.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)  
Washer

13.0

D3777041

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Clamp

14.0

D3758041

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Clamp

15.0

D37521

Seat Frame



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Seat Frame

16.0

OUTSIDE SERV.35

OUTSIDE SERVICES - THERMOF.



Comment: Sub-Contracting OUTSIDE SERVICES - THERMOF.

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING  
Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

18.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: ENGINEERING RESOURCE #1  
Approval of project manager \_\_\_\_\_

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Machine Or Operation:

Description :

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

